



0.000 —  
 0.388 —  
 1.625 —  
 2.862 —  
 3.250 —

Method:

1. Cut out a square 3.25 x 3.25.
2. Scribe 2 diagonal lines cross-corner.
3. Using the center of these lines, scribe a circle 3.50 inches in diameter.
4. At the intersection of the diagonals and this circle (holes marked HZ), drill a hole (4 places) to clear a #8 screw (0.170" dia).
5. Using the center of the diagonal lines (hole marked HY), cut a hole 3.125 inches in diameter (3.125" tolerance +0.032 / -0.000)